

Quantities and mixing ratios Technovit 4004 (without specimen)

25 mm*	30 mm*	40 mm*	50 mm*	mixing ratio	Powder	Liquid
13 g	18 g	32 g	48 g	25 g powder with 15 g liquid	ca. 62,5 %	ca. 37,5 %
8 g Powder	11 g Powder	20 g Powder	30 g Powder	25 g powder with 16 ml liquid		
5 g Liquid	7 g Liquid	12 g Liquid	18 g Liquid			

* Kulzer embedding moulds. The stated mixing ratios are base values and can be varied slightly, depending on the application needs.